

**Conférence cobotique et process – 09/10/2018**

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# Programme de la conférence

1. Benchmark cobotique : les enjeux de sécurité ; le marché ; les acteurs
2. Présentation succincte de MIP Robotics
3. Développements process de la robotique collaborative
  - Vissage
  - Tests
  - Machines décapage laser
  - Lignes de production
  - Education
  - Autres process (explorés)

# Benchmark cobotique - introduction

Qu'est ce que la cobotique ? Rappel de la réglementation

## Guide de prévention à destination des fabricants et des utilisateurs

Pour la mise en œuvre des applications collaboratives robotisées

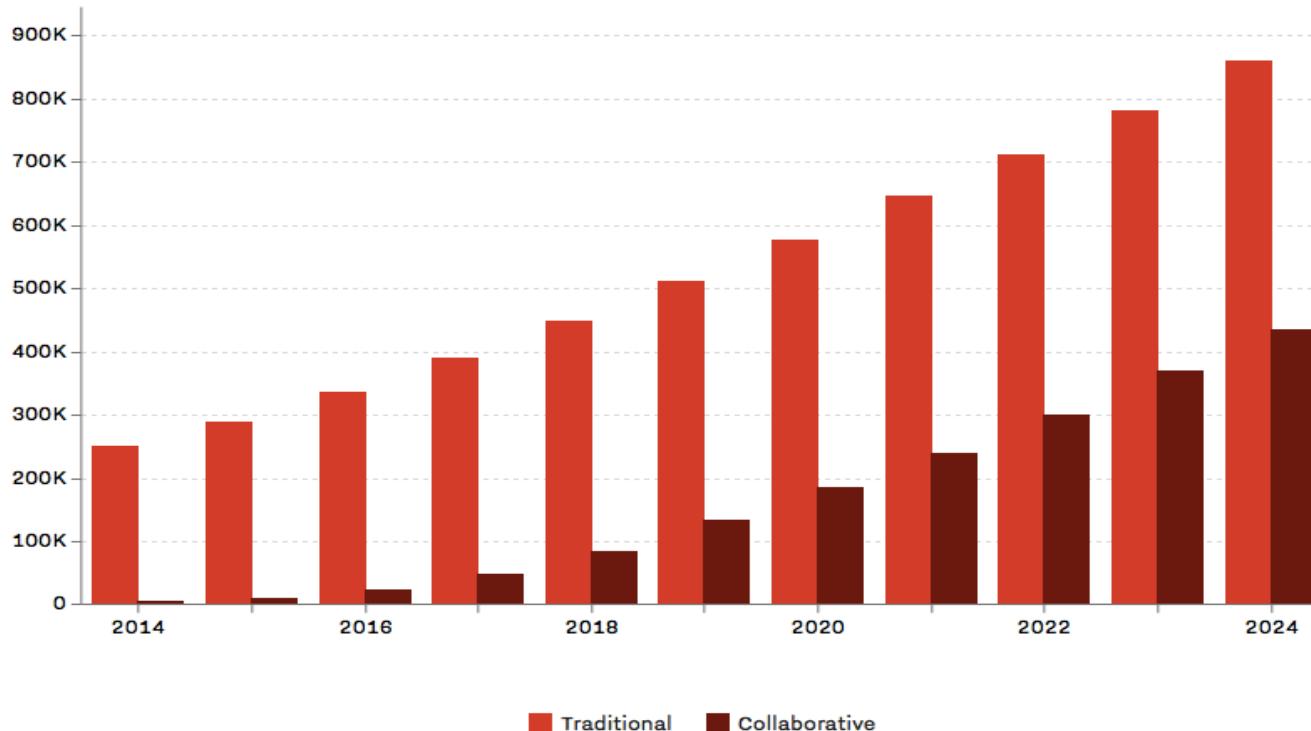
Edition 2017



Feuille d'analyse des risques											Niveau d'analyse :							
Phase Décrire						Risque					Jugement	Solutions /						
Phase de fonctionnement	Activité de l'opérateur	Configuration de la machine	Phénomènes dangereux	Partie de la machine concernée	Dommages	Risque de mort ou de blessure grave	Risque de mort ou de blessure importante	Gravité	Nature de la faute	Durée d'exposition	Fréquence d'apparition	Occurrence	Probabilité d'occurrence	Réduire	Minimiser	Protéger	Informar	
Transport	Manutention : Livraison à l'utilisateur	Hors tension, effeteur démonté	Ecrasement mécaniques	Robot + Notices + Accessoires	Pincement des doigts, mauvaise prise en main => Chute sur les pieds	5	1	5	3	1	3	4	3	2	3	1	R	
Transport	Manutention du robot chez l'utilisateur : zone de stockage vers zone de travail	Hors tension, effeteur pouvant rester monté	Ecrasement mécaniques	Ensemble du robot + éventuellement effeteur	Pincement des doigts, mauvaise prise en main => Chute sur les pieds	5	1	5	3	5	3	15	3	2	3	1	NA	
Montage	Les opérateurs posent le robot sur son poste de travail	Hors tension, outil démonté, position replié	Renversement par la machine mécaniques	Ensemble du robot	Pincement de la main, chute sur les pieds	5	1	4	20	3	3	3	9	1	2	1	2	R
Montage	L'opérateur place les arrêts d'urgence en position	Hors tension, outil démonté, position replié	/	BP Arrêt d'urgence													R	
Montage	L'opérateur monte l'effetuer	Hors tension	Renversement par la machine mécaniques	Ensemble du robot + Effetuer	Pincement de la main			0				0			0	A		
Montage	L'opérateur branche le robot	Hors tension, outil démonté, position replié	Electrocution	Ensemble du robot	Electrisation			0				0			0	A		

# Benchmark cobotique – le marché

Un secteur en plein boom, avec plus généralement un marché de la robotique en croissance importante – source Loup Ventures



# Benchmark cobotique – start-ups/scale-up

- UNIVERSAL ROBOTS



UNIVERSAL ROBOTS - UR3

**Payload** 3 KG

**Price** 28,000 USD

**Ease of Programming** ★★★★☆

The UR3 is the smallest platform of the company. Since the robot is quite small and has a light payload it is perfectly suited for lightweight assembly or dispensing applications. Notice that the UR3 is the only robot arm of the Universal Robots product line to have infinite wrist rotation.

Universal Robots is a leader in the collaborative robot world. The small company is growing from the inside and is now the largest collaborative robot manufacturer worldwide.

UR (Universal Robots) is starting to have a large 'app store' ([UR+](#)) that includes hardware and software solutions. Their easy solutions will shorten the integration process of most automation projects and will most likely reduce the cost of integration.

These robots are easy to program, especially with the [path recording](#) features available with Robotiq Force Torque Sensors. To learn more, visit their [website](#).



## UNIVERSAL ROBOTS UR3

"UNIVERSAL ROBOTS ARMS ARE ADVANCED TOOLS THAT CAN BE USED BY ALL LEVELS OF PRODUCTION STAFF TO HELP INCREASE PRODUCTIVITY, REDUCE INJURY AND BOOST MORALE."

## UR3

Degrees of freedom	6
Payload	3 kg
Weight	11 kg
Repeatability	+/- 0.1 mm
Reach	500 mm
Safety	TUV approved
Price	+/- 28,000 USD
Ease of programming	8/10

**OUR OPINION** Universal Robots are probably the collaborative robot manufacturer with the most industrial experience. This robot has proven itself time and time again, and is suitable for many different applications.

**TARGETED APPLICATION**  
Assembly, Dispensing, pick-and-place

# Benchmark cobotique – start-up/scale-up

- Sawyer



kg  
Payload  
2 KG

\$  
Price  
37,000 USD

Ease of Programming



SAWYER

**"SAWYER IS MORE PRECISE THAN BAXTER AND ALSO HAS BETTER REPEATABILITY, WHICH IS PARTLY DUE TO THE NEW ZERO BACKLASH GEAR BOXES AND HARMONIC DRIVE MOTORS BEING USED."**

## SAWYER

Degrees of freedom	7
Payload	4 kg
Weight	19 kg
Repeatability	+/- 0.1 mm
Reach	1260 mm
Safety	ISO 10218-1 Compliant
Price	+/- 37,000 USD
Ease of programming	9/10

SAWYER was designed around the Baxter platform, but this version is better suited to the industrial world. The single-armed robot now has less backlash, a larger payload and much better repeatability.

Because of its internal design, both Sawyer and Baxter are highly safe to use alongside humans. In addition to the peripheral vision system placed on its "head" and the screen that lets you know the state of the robot, there are very few risks to working around this robot. It's fun, goofy, and—dare we say—loveable.

The Sawyer robot has an embedded wrist camera and can be fitted with suction cups and a parallel gripper. The robot is really compliant and adapts itself to the environment due to its high-resolution force sensing at each joint. To learn more, [visit their website](#).

**OUR OPINION** Sawyer has an excellent safety concept and a lot of different features. But since it's still complex to program, you won't be able to get it to do whatever you want immediately. Also, there can be some slightly shaky movement every now and then during its operation.

## TARGETED APPLICATION

Machine tending, pick-and-place, palletizing, inspection

# Benchmark cobotique – les historiques

- Kuka



kg  
Payload  
7 KG

\$  
Price  
70,000 USD

Ease of Programming



## KUKA

LBR iiWA 7 R800 & LBR iiWA 14 R820

**"LBR STANDS FOR 'LEICHTBAUROBOTER' (GERMAN FOR LIGHTWEIGHT ROBOT), IIWA FOR 'INTELLIGENT INDUSTRIAL WORK ASSISTANT'. THIS SIGNALS THE BEGINNING OF A NEW ERA IN INDUSTRIAL, SENSITIVE ROBOTICS."**

### LBR iiWA 7 R800 & LBR iiWA 14

	iiwa 7 R800	PRob 2R 48V
Degrees of freedom	7	7
Payload	7 kg	14 kg
Weight	22 kg	30 kg
Repeatability	+/- 0.1 mm	+/- 0.15 mm
Reach	800 mm	820 mm
Safety	Uses SafeOperation software, Complying to ISO 10218; ISO 12100; ISO 13849	
Price	+/- 70,000 USD	
Ease of programming	9/10	

The LBR iiwa series has been at the top of the list of collaborative robot technology for a couple of years now. They have a lot of embedded hardware, which explains their high price.

With an excellent power to weight ratio, the LBR iiwa are equipped with highly sensitive force torque sensors at each joint. As opposed to other force limited robots that read the current in their motor, the LBR has sensors that detect micro impacts.

The LBR iiwa series also have internal routing for pneumatic and electrical devices. In other words, you can fit a device on the robot and connect it in its wrist, and no wires will be visible. These robots are stand-alone; they do not have grippers or other devices that can be fitted directly on them. To learn more, [visit their website](#).

**OUR OPINION** The LBR iiwa robots are extremely high-tech and have some very interesting safety features. However, they are quite expensive, which could reduce the return on investment of a robotic cell.

### TARGETED APPLICATION

Machine tending, Product testing, Palletizing, Pick and Place

# Benchmark cobotique – les historiques

- ABB



**kg**  
Payload  
**0.5 KG**

**\$**  
Price  
**40.000USD**

**010101**  
**010**  
**11**  
Ease of Programming  
**★★★★★**



**ABB**  
IRB 1400 YUMI

**“YUMI WILL  
CHANGE THE WAY WE THINK  
ABOUT ASSEMBLY  
AUTOMATION.”**

## **YUMI**

Given that ABB is one of the greatest robot manufacturers, you would expect their collaborative robot to uphold their reputation. Well, you'd be right; and that's what YuMi is all about.

This 2 arm robot is ultra high-tech and uses a wide variety of tools: cameras, a 2 finger parallel gripper, and a suction cup can all be added to enhance the robot's functionality.

This robot is specially designed to assemble small electronic devices, so it has the best repeatability out of all the collaborative robots. But there's a potential tradeoff here: with a small payload of just 0.5 kg per arm, electronic boards are basically the only thing it can handle. To learn more, visit [their website](#).

Degrees of freedom	7 per arm
Payload	0.5 kg per arm
Weight	38 kg
Repeatability	+/- 0.02 mm
Reach	500 mm
Safety	PL b Cat B
Price	+/- 40,000 USD
Ease of programming	3/10

**OUR OPINION** ABB is an innovation-based intelligent robot maker, with a multidisciplinary team, including machinery, electronics, control, software, and vision. The robot is easy to program and has a very niche market. When you add in the fact that a lot of tools can be used with it, it's a solid choice for those in the electronics industry.

## **TARGETED APPLICATION**

Electronic assembly

# Benchmark cobotique – MIP Robotics

- MIP Robotics : le challenger français



Payload



Price

3 Kgs

9500€



Ease of Programming

Degrees of freedom	4
Payload	3 kgs
Weight	12,5 kgs
Repeatability	+/-1 mm
Reach	600mm
Safety	Marquage CE
Price	9 500€
Ease of programming	10/10

# MIP Robotics : qui sommes-nous ?

- MIP Robotics : le challenger français  
<https://www.youtube.com/watch?v=mUKk9N660C4>

Quelques cas d'applications



**mip**  
robotics

La robotique industrielle accessible

[WWW.MIP-ROBOTICS.COM](http://WWW.MIP-ROBOTICS.COM)

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# Applications process – le robot vissage

- Application en lien avec la société DOGA, spécialiste français du vissage industriel  
<https://www.youtube.com/watch?v=UII1LTBVAgM>



# Applications process – les robots de tests

- Un des process les plus intéressants pour les robots collaboratifs dans l'industrie : l'automatisation des processus de test :  
[https://www.youtube.com/watch?v=0gN4KTaF\\_pA&authuser=0](https://www.youtube.com/watch?v=0gN4KTaF_pA&authuser=0)
  - Machines de contrôle
  - Procédures de test souvent répétitif, sans valeur ajoutée réelle pour l'humain
  - Nécessité d'une simplicité d'utilisation pour la machine utilisée



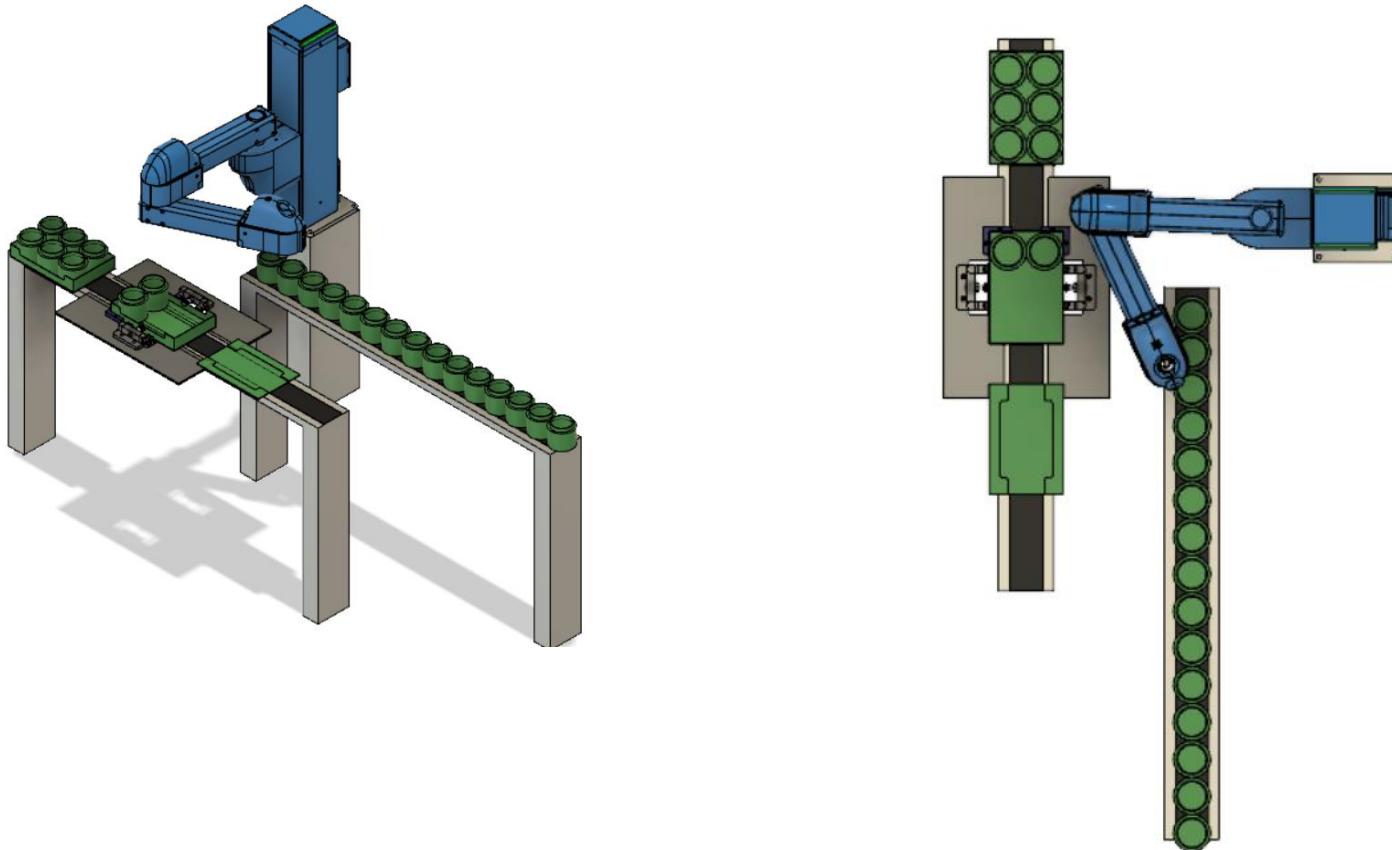
# Applications process – décapage laser robotisé

- En lien avec la société SILLTEC spécialiste décapage laser  
[https://www.youtube.com/watch?v=cw7J\\_lVgHsw](https://www.youtube.com/watch?v=cw7J_lVgHsw)



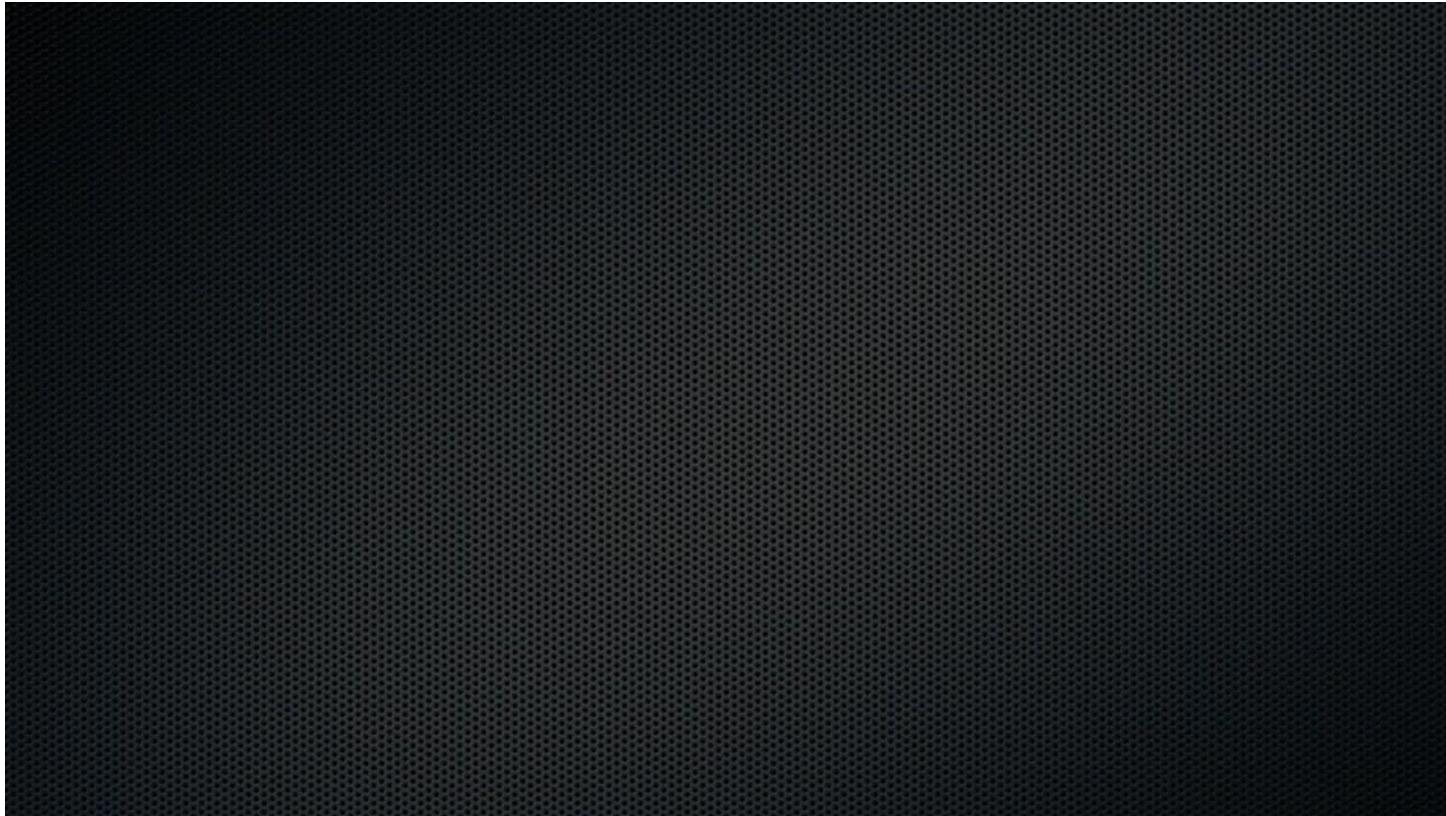
# Applications process – ligne de production

- Des applications principalement en développement à ce stade – exemple ci-dessous de proposition faites par MIP Robotics



# Applications process – le robot pour l' éducation

- Application en lien avec la société ERM, spécialiste français des systèmes didactiques - <https://www.youtube.com/watch?v=LKAЕhJctcqM>



# Applications process – autres

- Robots de palettisation : objectif de MIP Robotics à moyen terme
- Robot de collage
- Robot de soudure ultrason (tête Rinco dans une application client)
- Peinture ?
- Autres ? MIP est ouvert à des partenariats avec des entreprises spécialistes d'un secteur donné !

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